



Gaylord Opryland Resort  
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# **Building Envelope Technology Symposium**

November 9 - 10

**2015**

Nashville, TN

# Horizontal Above Grade Waterproofing

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# Horizontal Waterproofing Systems

- **Typical Configurations**
- **Life Expectancy of such systems**
- **Drainage, Protection, Insulation**
- **Forensic Learning**
  - Membrane issues
  - Configuration issues
  - Slope issues
  - Drainage issues
  - Flashing issues





# Life Expectancies of Horizontal Waterproofing

- **Trafficable Waterproofing Systems:**
  - Polyurethane Deck Coatings (10 – 20 years with 4-5 year recoat)
  - Poly Methyl Methacrylate (PMMA 20-40 Years with 10-20 year recoat)
  - Acrylic Deck Coatings (5-10 years with 3-5 year recoat cycle)
  - Lath reinforced Polymer Modified Cement based systems (10 to 20 years with recoat every 3-5 years)
- **Concealed & Protected Systems:**  
**(Overburden with concrete topping, pavers, planters, etc.)**
  - Reinforced Hot Rubberized Asphalt (50+ years)
  - Modified Bitumen (50+ Years)
  - Single ply membranes (50+ years)





# Why Protected Assemblies Are Built For Life?

- Can have very expensive and elaborate over- burden such as, planters, trees, play equipment, pools, gazebos, etc.
- Integrated with exterior façade (walls) and entrance doors, storefronts, curtain wall, etc.
- Protected from UV and heat
- Protected from foot traffic and vehicular traffic
- High Replacement Cost:
  - While waterproofing membrane can cost less than \$10/foot, total repair cost can exceed \$150/SF!
- Major disruption to occupied buildings
- Loss of use – Abatement of rent or lease



# Life Expectancies, Protected Assemblies

Life of the building – Typically 50+ years





# Post Tensioned Concrete Pool Decks

Planters and pools

Mature trees



Stairs and rails





# Complex Plaza Podium Decks



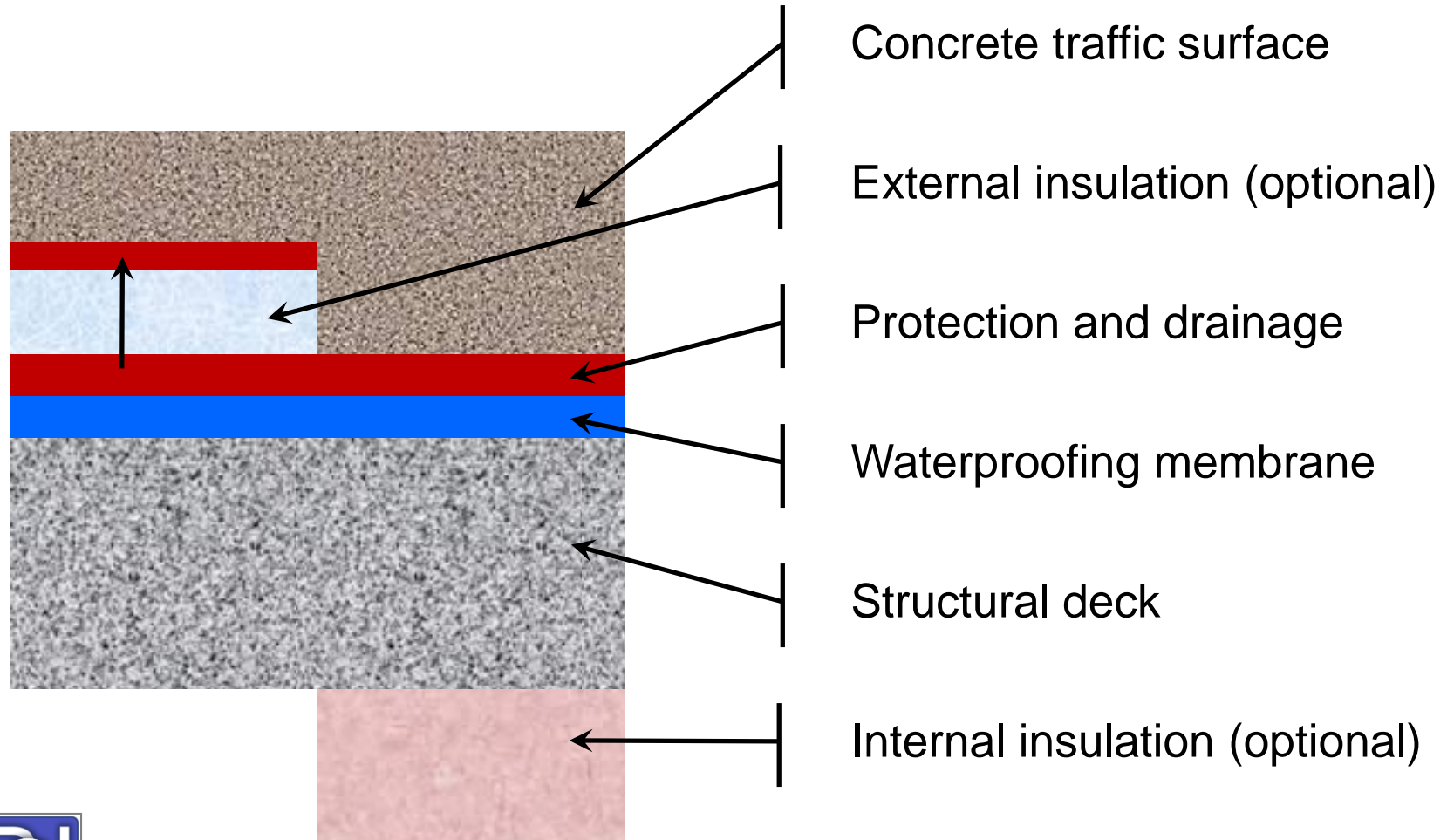


# Why Protected Assemblies Are Built For Life?

These assemblies require extensive integration with permanent features



# Split Slab





# Complexities and Cost of Tie-in at Curtain Wall





# Repairing Asphalt Paving Over Steel Podium



# Elevated Exterior Surfaces on Wood Framing

These assemblies require extensive integration with permanent features





# Wood Decks – w/Concrete Walkways Surfaces



ABB2054-00079



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# Complexities of Repairing Wood Walkways





# Key Elements of Assemblies Built for Life

- **Selection of appropriate waterproofing membrane**
  - Deal with standing water
  - Flashing and integration with doors and façade
  - Permeability of membrane (Friend or foe?)
- **Selection of Flashings:**
  - Stainless steel or copper, as opposed to Galvanized
  - If Galvanized, protect further with waterproofing
  - Composition base flashings
  - Neoprene
- **Proper drainage**
  - Surface drainage
  - Sub-surface drainage
- **Proper protection:**
  - Construction traffic damage
  - Trees and roots
  - Freeze/thaw
  - UV damage during construction





# Structural Substrates

- **Steel**
- **Concrete**
- **Wood**



# Concrete Structural Decks

- Readily capable of heavy deck loads
- Post tensioned best option as least likely to develop cracks
- Normal or lightweight structural types available (not LIC)
- Reduce cracking with W:C ratios of less than 0.4 and added top rebar
- Largest number of waterproofing options
- Obtain slope using structural concrete
- Typically the **best** substrate





# Leaks Through Concrete Create Slower Damage



# **Steel Structural Decks**

- **Requires mechanical attachment of a rigid overlay or concrete to receive waterproofing**
- **Required capacity uses deep structural members**
- **Fewer waterproofing system options**
- **Not frequently seen in plaza deck construction  
...unless...concrete filled**
- **Generally require fireproofing from undersides**
- **Leaks more readily damage steel deck and framing**





# Steel Deck – Leaks Can Rust Steel More Readily



# Wood Structural Decks

- Typical for elevated assemblies like elevated exterior walkways and rooftop recreational areas
- Elevated walking surfaces, stair landings and other common areas on Type V construction
- Restricted to lighter residential decks
- Fewer waterproofing system options
- Less forgiving than structural concrete
- Generally require sheet metal type flashings





# Leaks Through Wood Can Cause Severe Damage



# Forensic Learning

## Study of Failures caused by:

- **Waterproofing membrane issues:**
  - Fluid applied membranes
  - Osmosis and Permeability issues
  - Swelling due to standing water
  - Membrane adhesion issues
- **Failures due to drainage issues:**
  - Topping slab/material slope issues
  - Sub-slab drainage issues with
    - Pavers
    - Topping slabs
    - Planters
  - Drains and Overflows
    - Clogged weep holes
    - Improper selection for membrane
- **Membrane integration issues with:**
  - Walls, edge metal (conform flashings) and doors
  - Planters





# Forensic Learning

## Drainage Issues



# Waterproofing Drainage

- Is drainage required “under” the waterproofing membrane or only in topping material?
- Code classifies all such assemblies as “roofs”
- 2012 IBC: Section 1507
  - All noted low slope roof systems must have minimum 2% slope (1/4”/foot)
- Code classifies...plaza balconies and garden decks as roof assemblies



# Waterproofing Drainage

- **Slope best achieved in structural deck**
  - Permanent feature of building
  - Roofer not responsible for adding slope
- **Concrete deck easiest to achieve slope**
  - Slope can be cast into deck surface
  - Easier to resolve slopes for complex area geometry
- **Don't forget drain location layout**





# Drainage Layers

- **Placed above the waterproofing layer**
  - Conducts water to sub-drain
  - In conjunction with surface slope, prevents standing water on waterproofing membrane
  - Reduces hydrostatic head in assembly
- **Plastic cores with filter fabric covering**
  - High compressive strength
  - Filter fabric prevents fines from clogging drain path
  - Carefully select to match loading and traffic



# Drainage Board With Filter Fabric



Filter fabric is often used to protect the weep holes in sub-slab drain weeps. Plastic cores can be cut away leaving filter fabric available for wrapping drain weep holes



# **Plaza Waterproofing**

## **Drainage Issues Case Study 1:**

### **Importance of proper substrate slope**





# **Case Study: Importance of Substrate Slope**

## **Project Description**

- **Podium style Type V construction with 4 stories of wood framing over podium**
- **Post-tensioned concrete slab podium construction**
- **Sliding door well under an overhanging structure leaks**



# Case Study Drainage Issue



This sliding door was leaking deep under a recess

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# Case Study Podium Leaks



Existing Damage at carpet tack strip

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# **Case Study: Importance of Substrate Slope**

## **Investigation and Water Testing**

- **Water testing consisted of placing water on the topping slab approximately 20 feet away from the sliding door**
- **Water never placed against sliding glass door or building wall**
- **Water appeared at the face of the building wall and at the sliding glass door**



# Case Study Podium Leaks



Water test 20 feet away from sliding door

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# Case Study Podium Leaks Due To Drainage



Water never directly flowed to the door





# Case Study Podium Leaks Due To Drainage



More and more water started to emerge from door jamb

# Case Study Podium Leaks Due to Drainage Issue



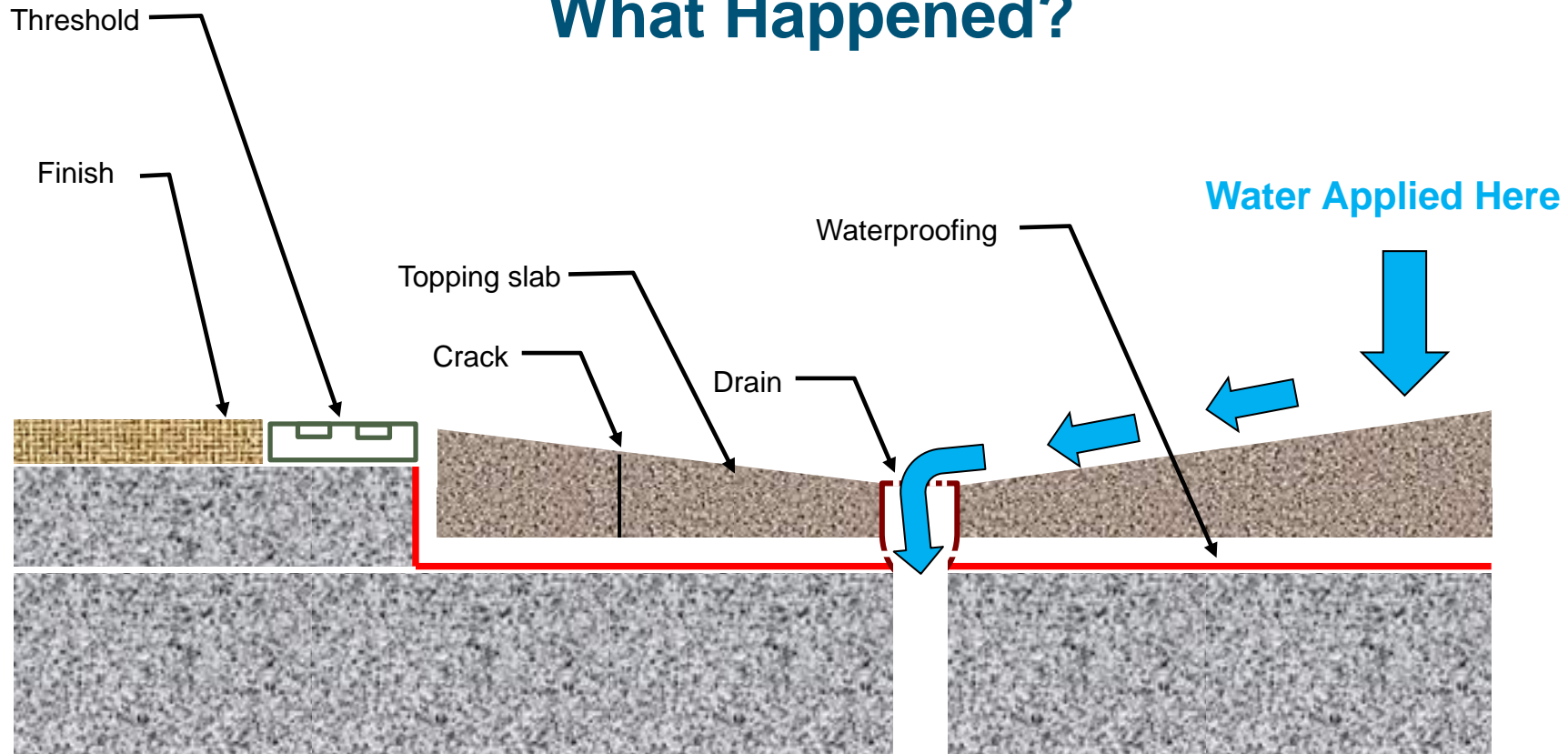
Water started to emerge at the inside!!





# Case Study Podium Drainage Issue

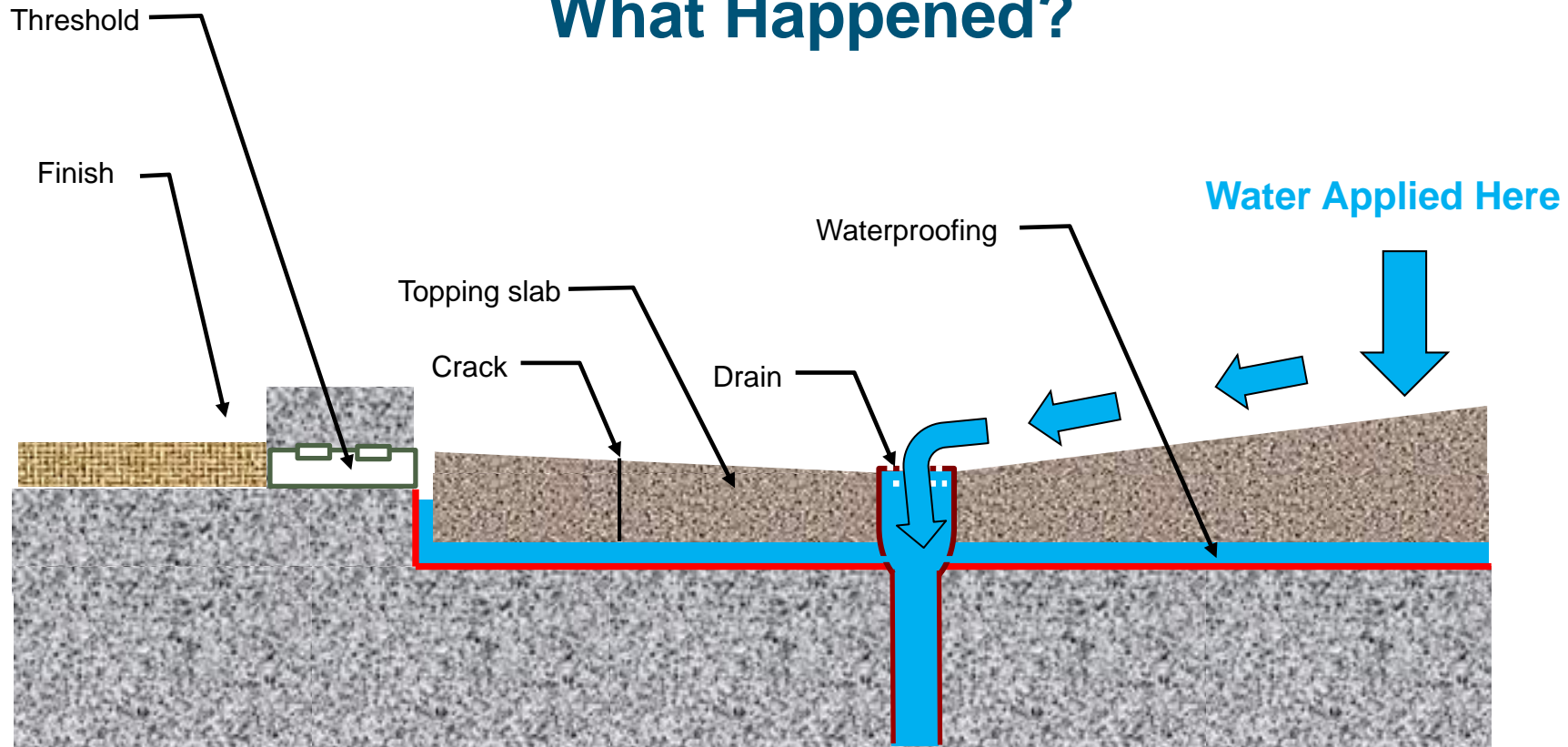
## What Happened?





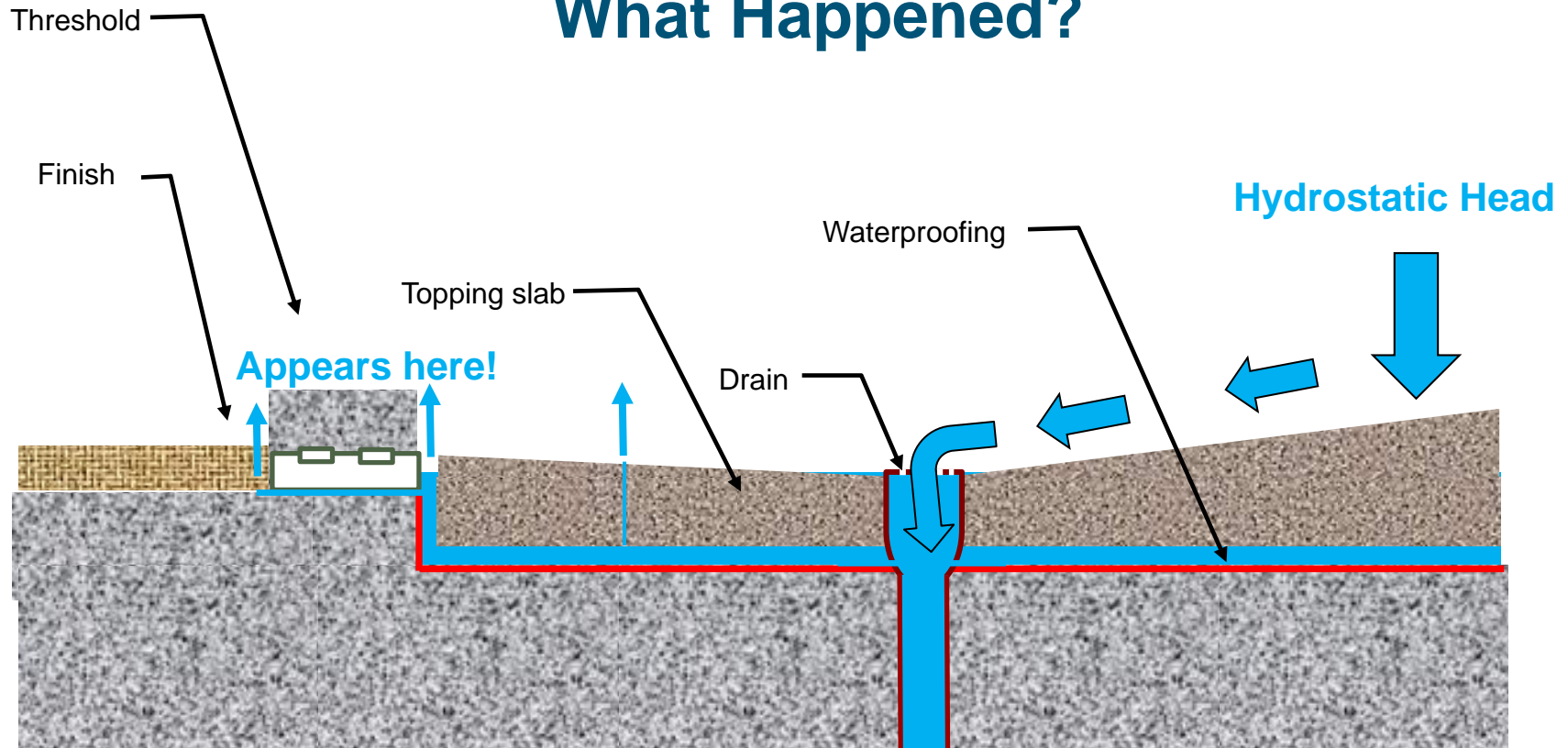
# Case Study Leak Due To Slope and Drainage

## What Happened?



# Case Study Podium Leaks

## What Happened?



# Case Study Podium Leaks



Always slope the structural slab!



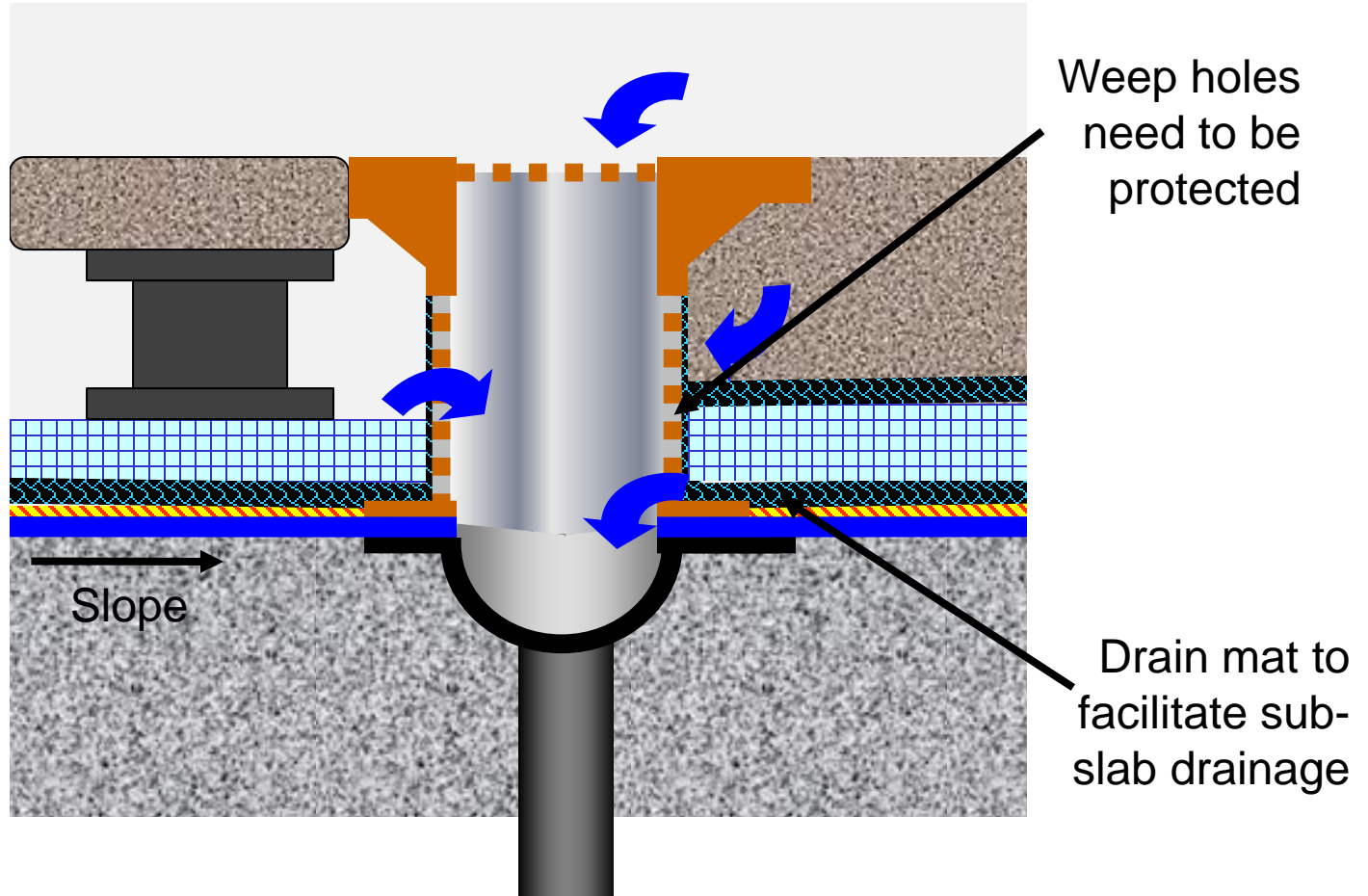
# **Case Study: Importance of Substrate Slope**

## **What Happened?**

- **Water entered drain but also saturated the topping slab, paver system and separation materials**
- **The drain weeps at the waterproofing membrane level are small and were partially plugged with concrete and waterproofing**
- **Water built a hydrostatic head equal to the surface of the topping slab**
- **Slopes in topping slab often cause height of topping slab to be higher than interior floor**
- **Water can collect and travel around cold joints and perimeter and leak at doors and sliders**

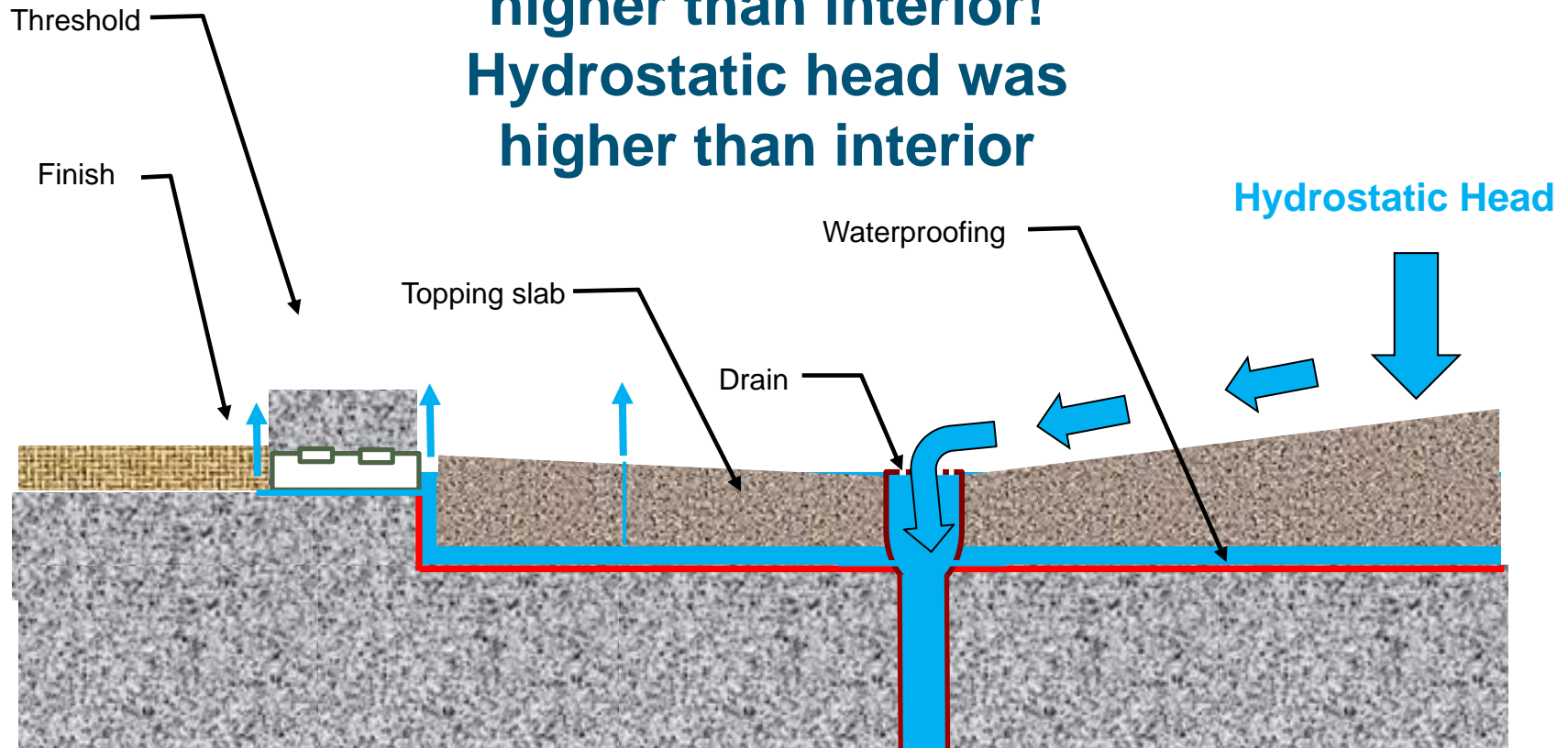


## Lessons Learned - Sub-Slab Drainage Is Critical



# Lessons Learned – Hydrostatic Head

**Topping slab was  
higher than interior!  
Hydrostatic head was  
higher than interior**





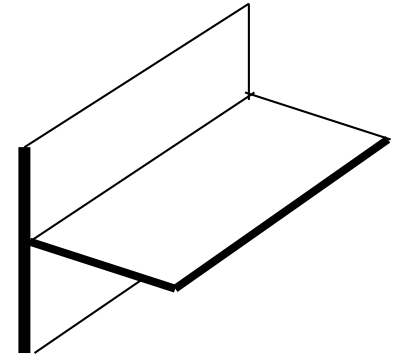
# Failures Caused by Flashing Issues

- Use of Conform Edge Flashings
- Rusting of submerged galvanized sheet metal flashings
- Door pan flashings, back legs and end dams
- Laps in metal flashings not sealed adequately
- Lack of soldering saddles, corners, scuppers
- Improper lapping, sealing and fastening of “L” flashings
- Lack of priming or prep for adhesion
- Incomplete or improper composition base flashings
  - Missing reinforcement
  - Lack of membrane flashing extensions



# Use of Concrete Form Edge Metal as Flashing

Extruded aluminum metal edge used as both a form for retaining concrete as well as a “flashing”



Con-form Edge Metal



# Use of Concrete Form Edge Metal as Flashing

Difficult to integrate Aluminum with GSM flashings other 3 sides. Corners can't be soldered, separation of dissimilar materials and proper integration.





# Lack of Soldering Saddles, Corners & Scuppers



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# Improper Lapping & Sealing Flashings

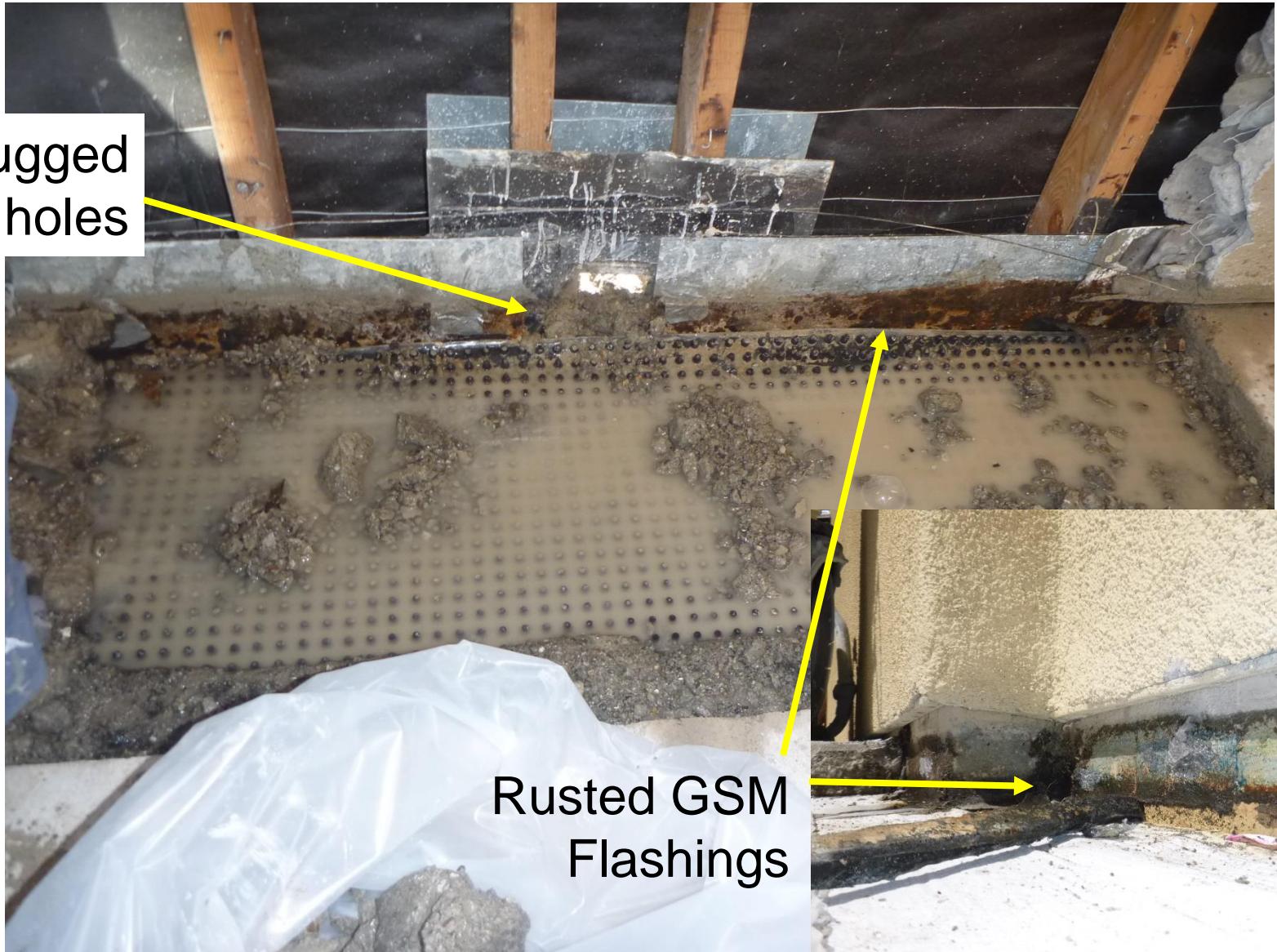


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# Rusting of Submerged GSM Flashings

Plugged  
weep holes



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# Door Pan Flashings, Back Legs & End Dams Crushed



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# Membrane, Adhesion Failure to Stainless



Lack of priming or prepping





# Failures Caused by Flashing Issues

- **Incomplete or improper composition base flashings**
  - Lack of membrane flashing extensions



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## Case Study 2:

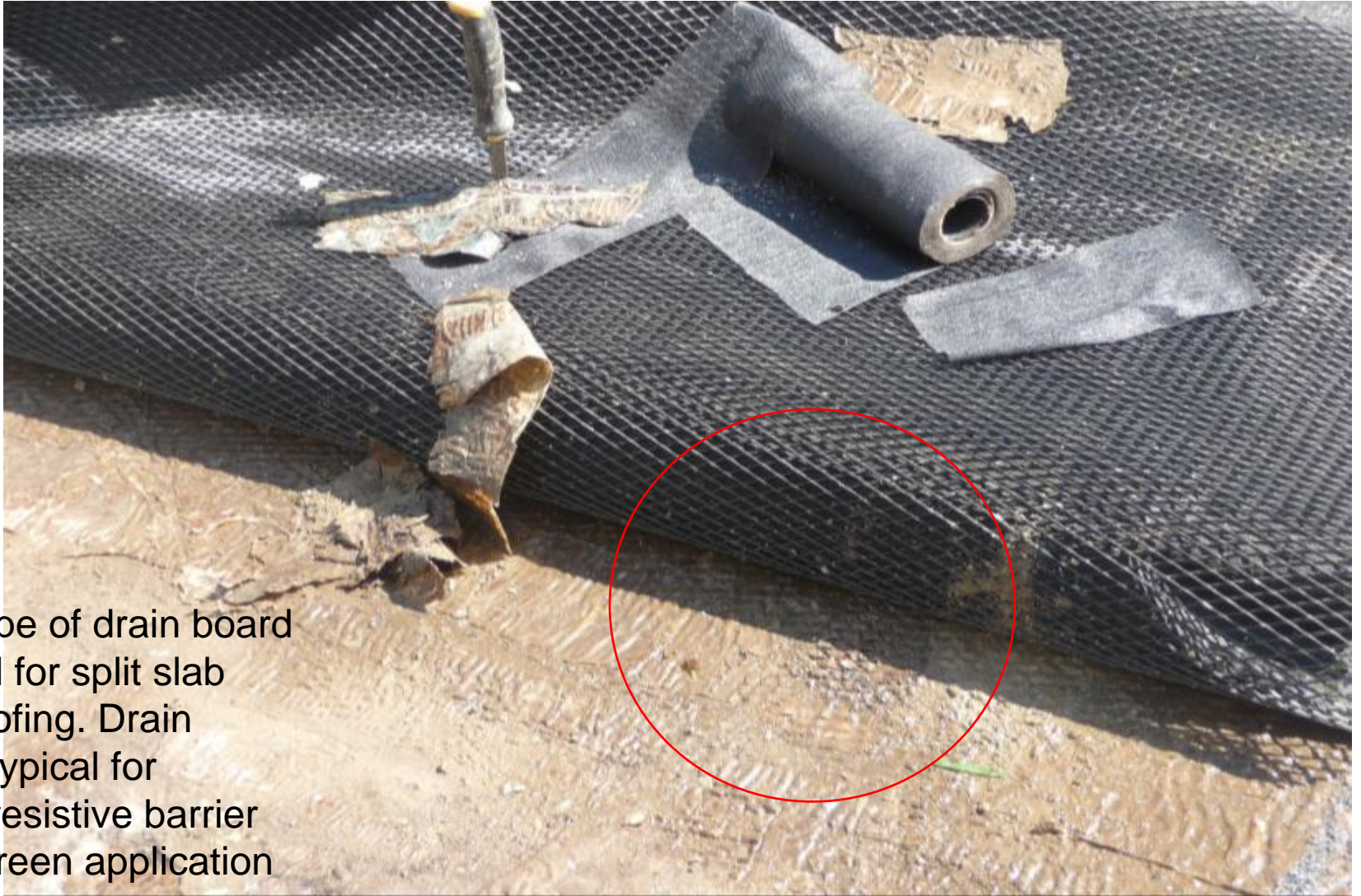
### Importance of proper protection layer selection



# Protection Layer Case Study



# Protection Layer Case Study



Wrong type of drain board was used for split slab waterproofing. Drain board is typical for weather resistive barrier in rain screen application





# Protection Layer Case Study



# **Plaza Waterproofing**

## **Common Plaza Waterproofing Systems**



# Typical Waterproofing Membranes

- **Fluid Applied Systems**
  - Hot Applied
  - Cold Applied
- **Sheet Membrane Systems**
  - Thermoset (Rubber)
  - Thermoplastic (Plastic)
  - Reinforced SBS modified asphalt sheets
  - SBS Modified self adhering (Peel and Stick)





# Fluid Applied Membranes

- **Hot Systems**
  - **Rubberized Asphalt (HRA)**
    - For split slab & protected systems
    - Typically reinforced with polyester
    - More that 30 years of experience
    - Must be protected from exposure
    - Installation is reasonably forgiving



# HRA Being Applied With Pouring Cans



# HRA Expansion Joints Over Cold Joints





# HRA Challenges

## 4 HRA Issues

- **Adhesion Issues**
- **Flashing build-up**
- **Rebar waterproofing**
- **Planter construction**
- **Substrate acceptance**



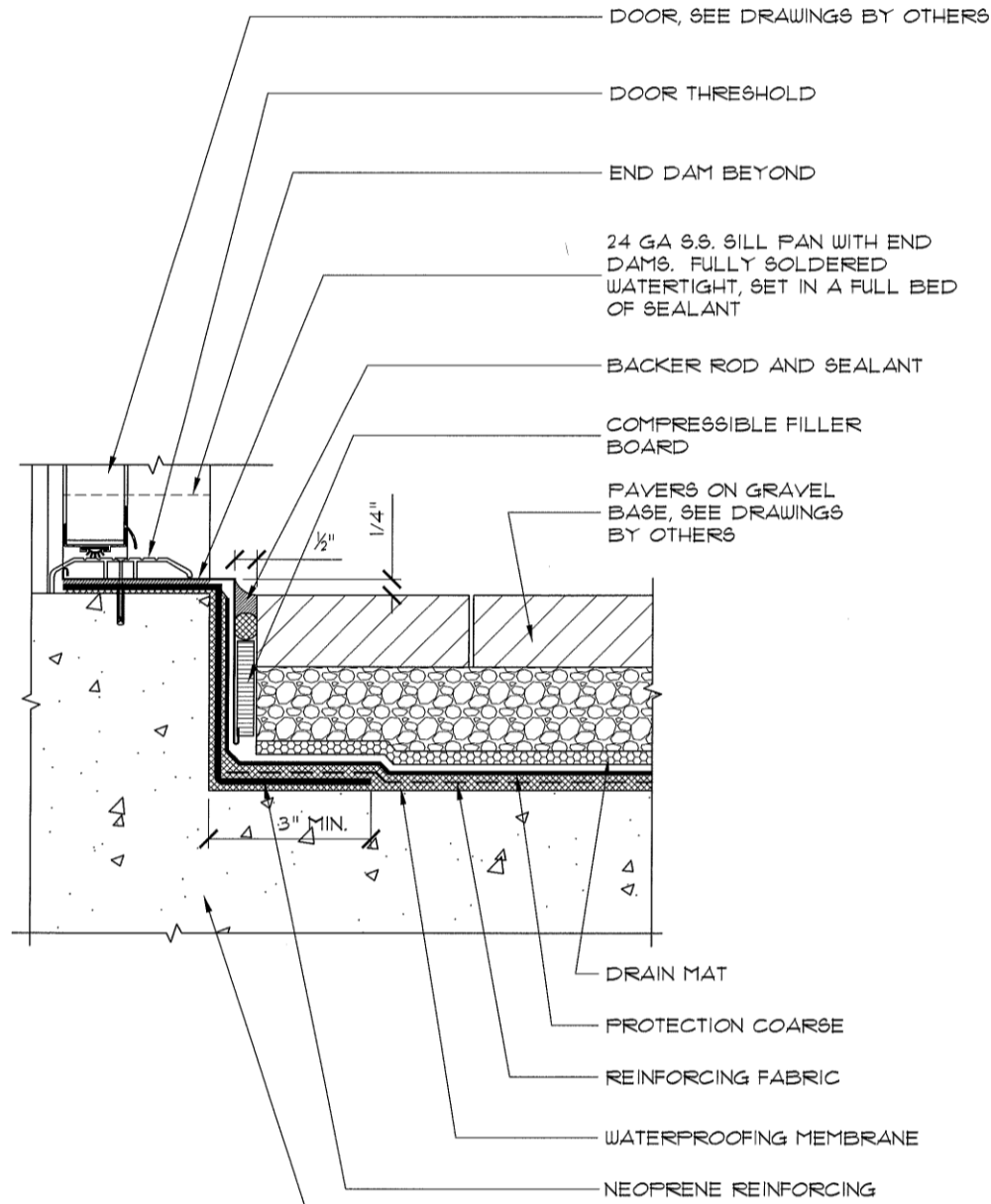
# HRA Challenges

## Flashing Build Up

- Field HRA is 215 mils (nearly  $\frac{1}{4}$ " ) thick
- Embedded neoprene 60 mils
- Protection flashings 110-180 mils
- With laps of membranes...you are getting close to  $\frac{3}{4}$ " thick!



# HRA Challenge: Flashing Build Up

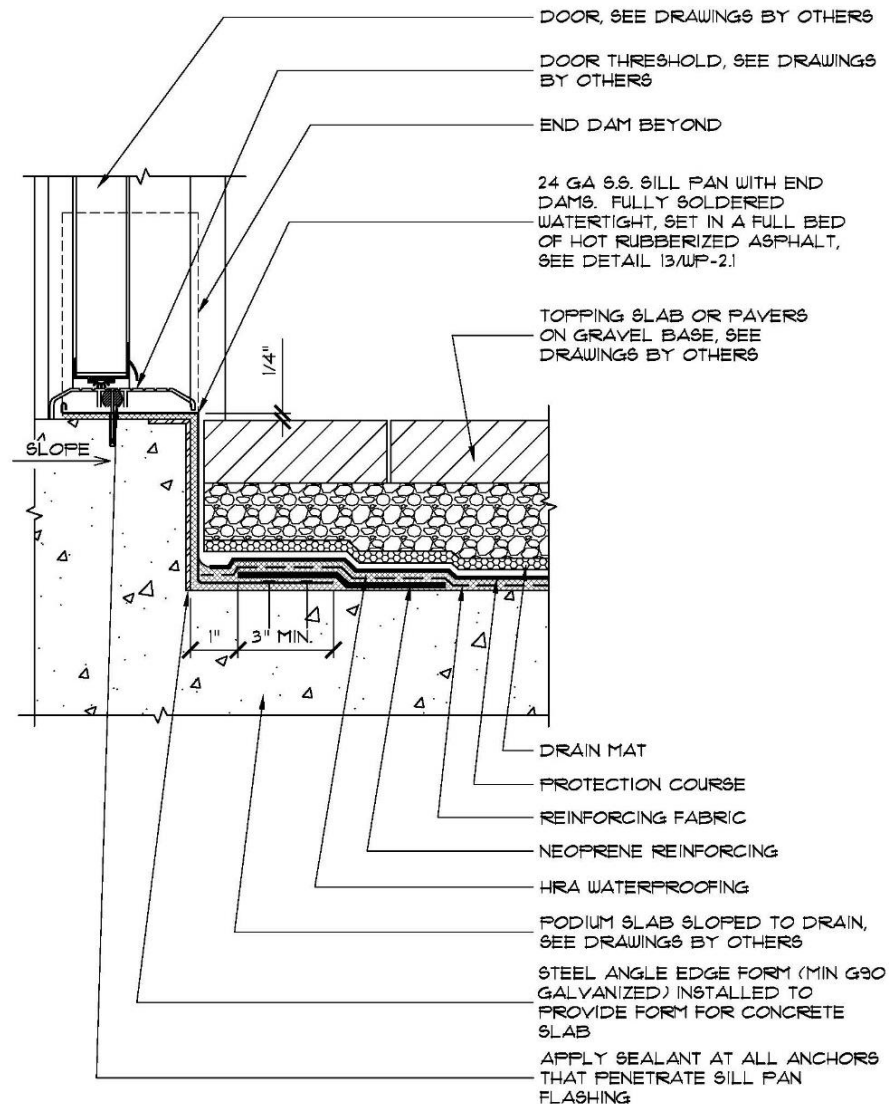




# HRA Challenge: Flashing Build Up



# HRA Flashing Build Up - Solution





# Composition Flashing Build Up - Solution





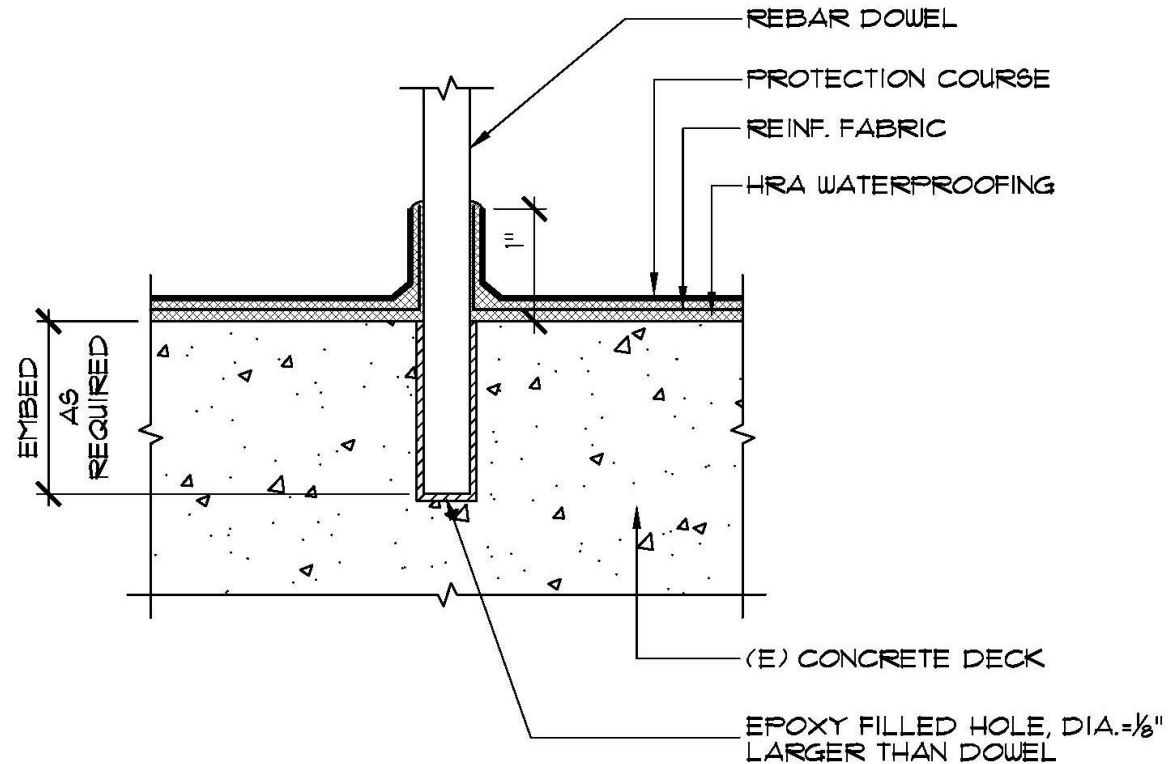
# **HRA Challenges: Penetration Flashing**

## **Rebar Flashing**

- Requires proper detailing**
- Requires more elbow grease**
- Needs reinforcement**
- Substrate must be cleaned – remove rust**
- Cannot be left exposed**



# HRA Challenges: Penetration Flashing



## NOTES:

1. EPOXY IS SIMPSON SET-XP (ICC ESR-2508) OR APPROVED EQUAL. SPECIAL INSPECTION (VISUAL, PERIODIC) IS REQUIRED.
2. DRAIN MAT AND OVERBURDEN NOT SHOWN FOR CLARITY.



# **HRA Challenges: Planter Construction**

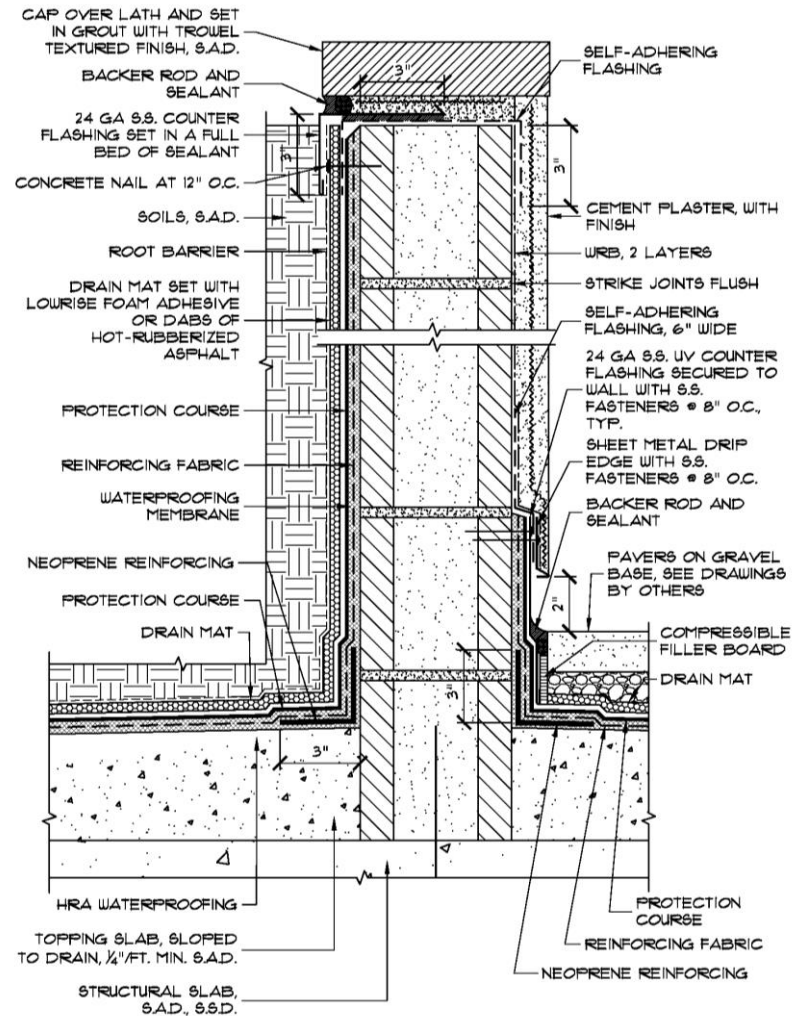
## **Planter Construction**

- Under the planter? Or stop at planter?**
- UV Protection**
- Protection from roots**
- Dampproofing for exposed wall**
- Drainage considerations**

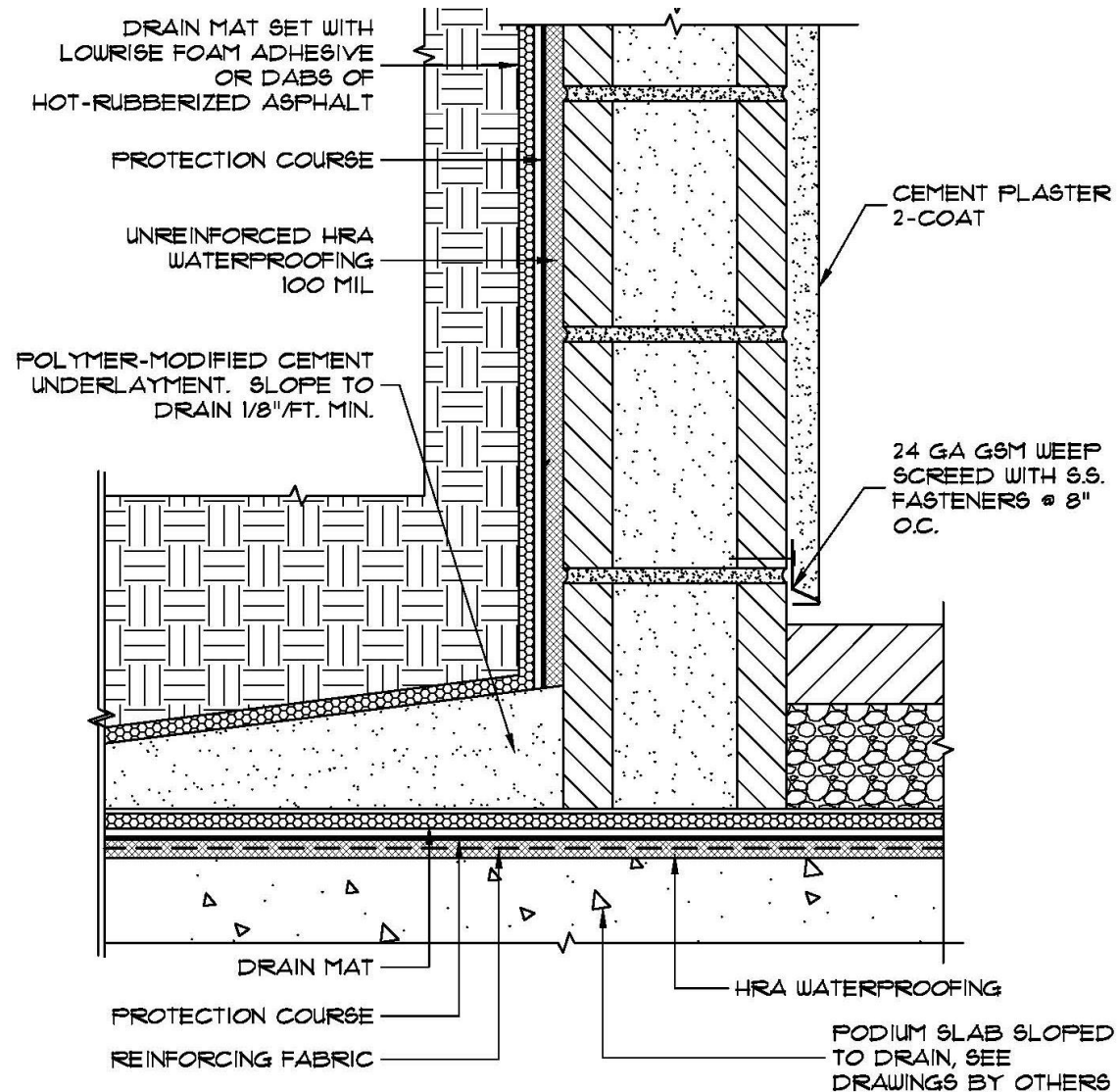




# HRA Challenges: Planter WP Discontinuous



# HRA Challenges: Planter WR Continuous (Better)



# HRA Challenges: Planter Construction





# **HRA Modes of Adhesion Failure**

## **Adhesion Testing**

- Cohesive failure in concrete substrate**
- HRA Adhesive failure**
- Emulsification of water based primer**
- Curing of water based primers**
- Testing standards**
  - No ASTM Test**
  - No industry agreement**
  - What do you do?**



# Typical Adhesion Testing With Reinforcing



# HRA Adhesion Failure (HRA Adhesion)





# HRA Adhesion Failure (HRA Adhesion)





# HRA Adhesion Test Failure (Concrete Cohesion)



# Concrete Cohesion Failure Mode

- The podium slab was poured in mid November
- It may have been raining when they finished pouring
- The temperatures recorded during this period was about freezing
- The surface of the concrete was very soft





# Cold Fluid Applied Systems

## Cold Systems

### – Urethane

- Split slab, protected membrane or exposed
- Either reinforced or non-reinforced
- Cure times typically more than 24 hours
- Caution ... *permeable membranes (>.1us perms dry cup method) installed over concrete substrates can blister*



# **Cold Modified Polyurethane Membranes**

## **Cold, modified polyurethane systems**

- Osmosis and Permeable Membranes**
  - Concrete has calcium salts
  - Interior moisture is readily present in concrete
  - Permeable membranes with >0.1 US perms
  - Establishes an osmotic cell where fresh water passes through the membrane and collects under the membrane resulting in blisters
- Membrane Swelling due to standing water**



# Modified Polyurethane Membranes, Osmosis

## Cold Systems

### – Osmosis and Permeable Membranes

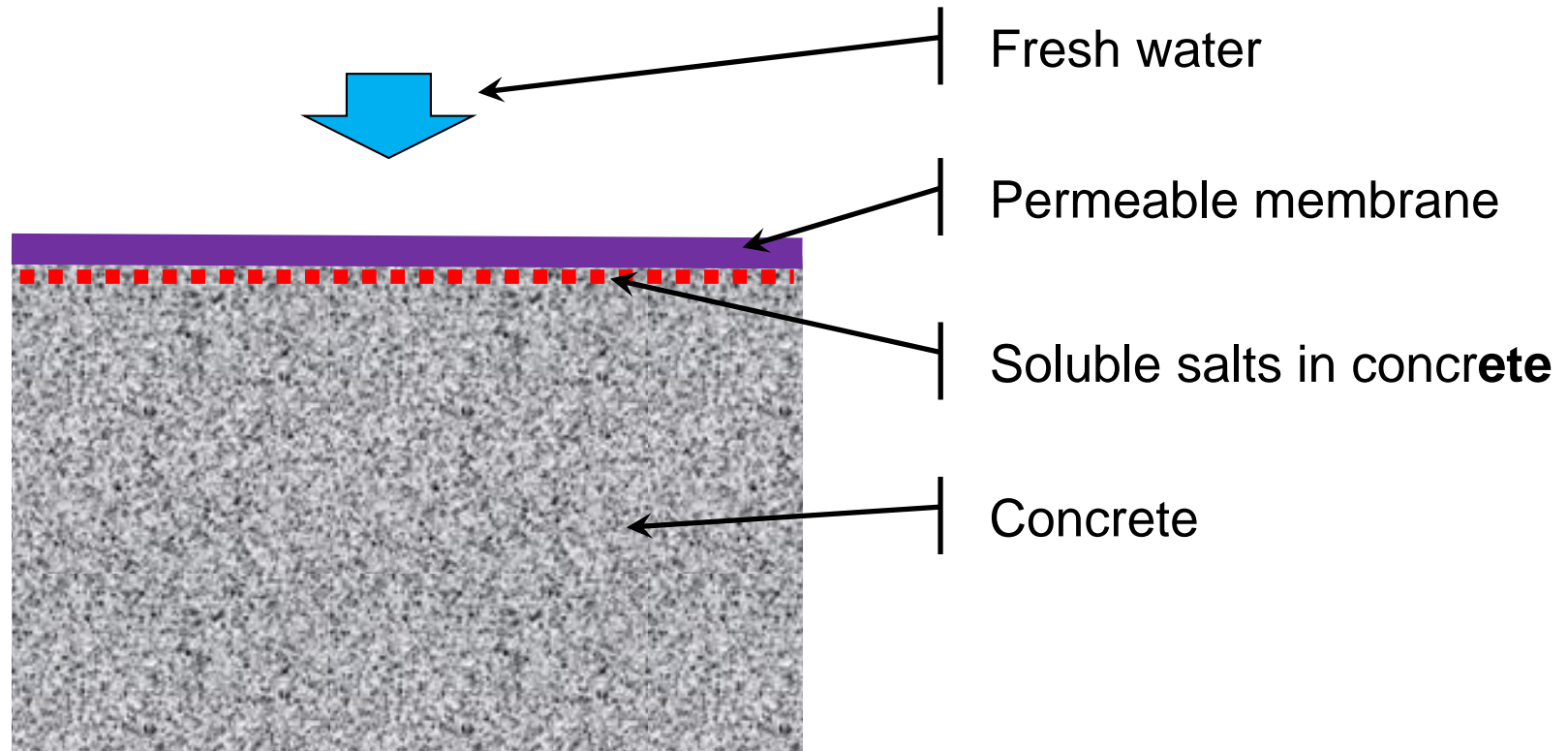




# Semi-Permeable Membranes, Osmosis

## Cold Systems

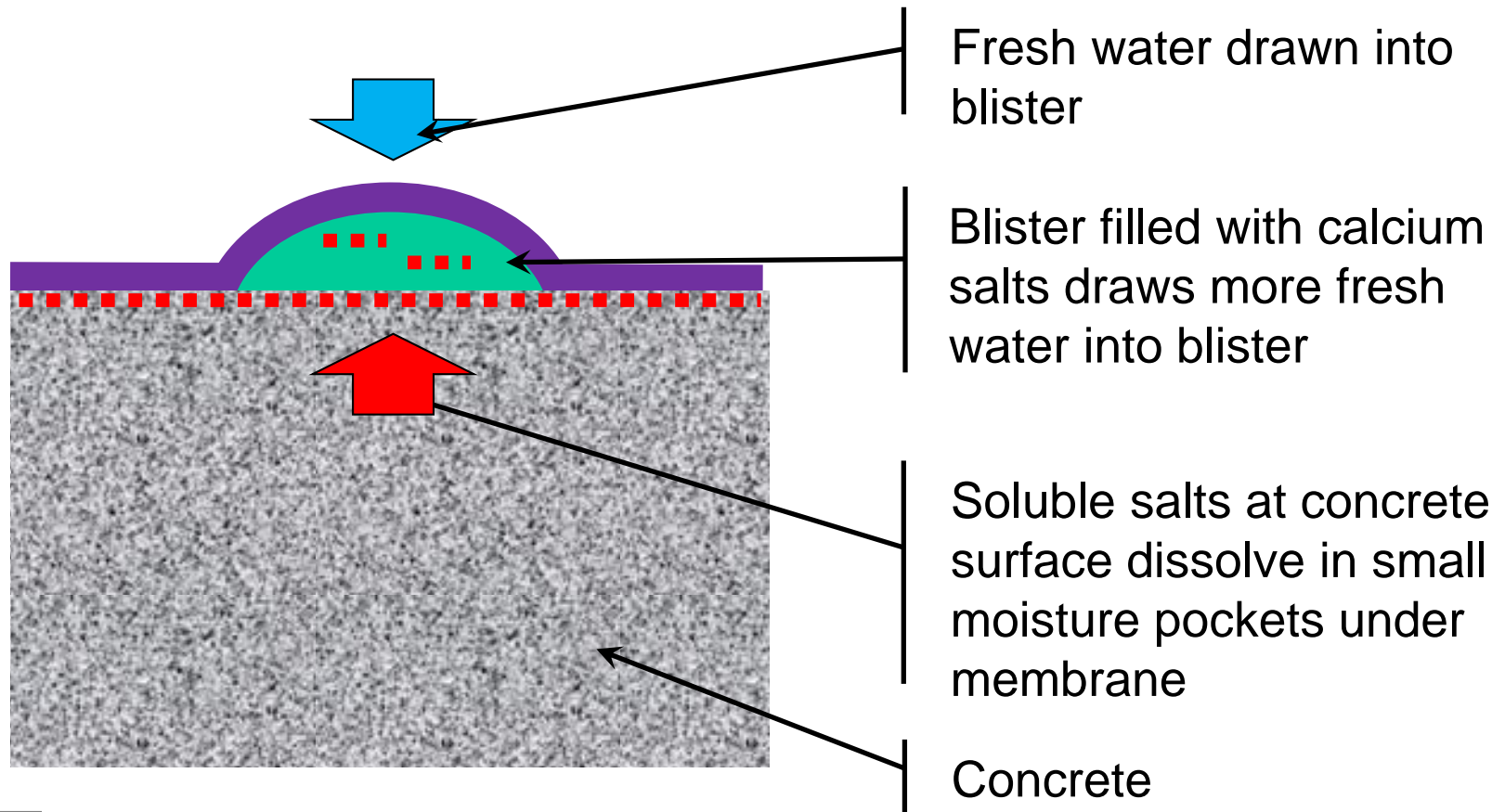
### – Osmosis and Permeable Membranes



# Semi-Permeable Membranes, Osmosis

## Cold Systems

### – Osmosis and Permeable Membranes



# Membrane Permeability Rusting GSM



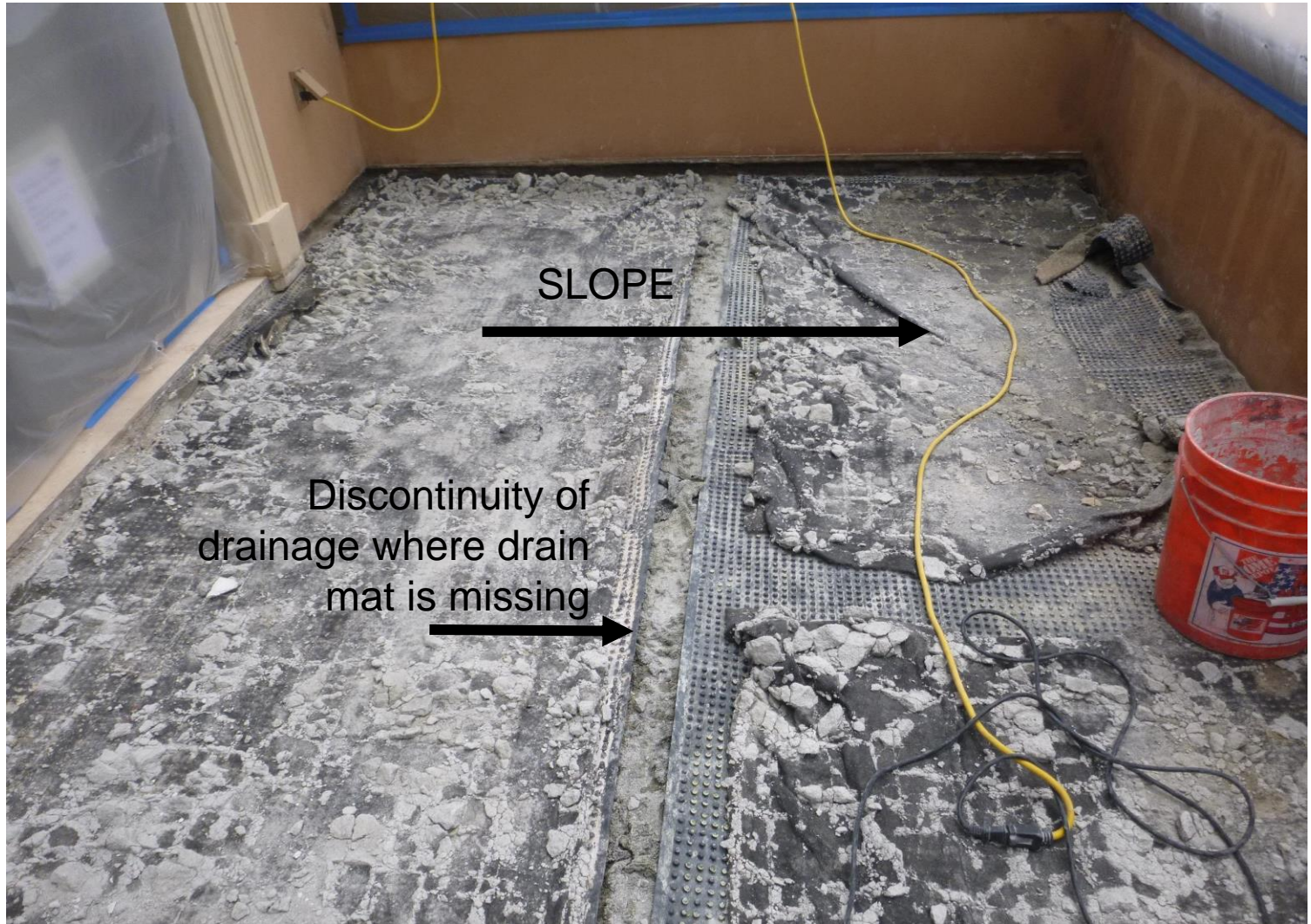


# Permeability Issue, Rusting GSM Flashings





# Modified Polyurethane Membranes, Swelling



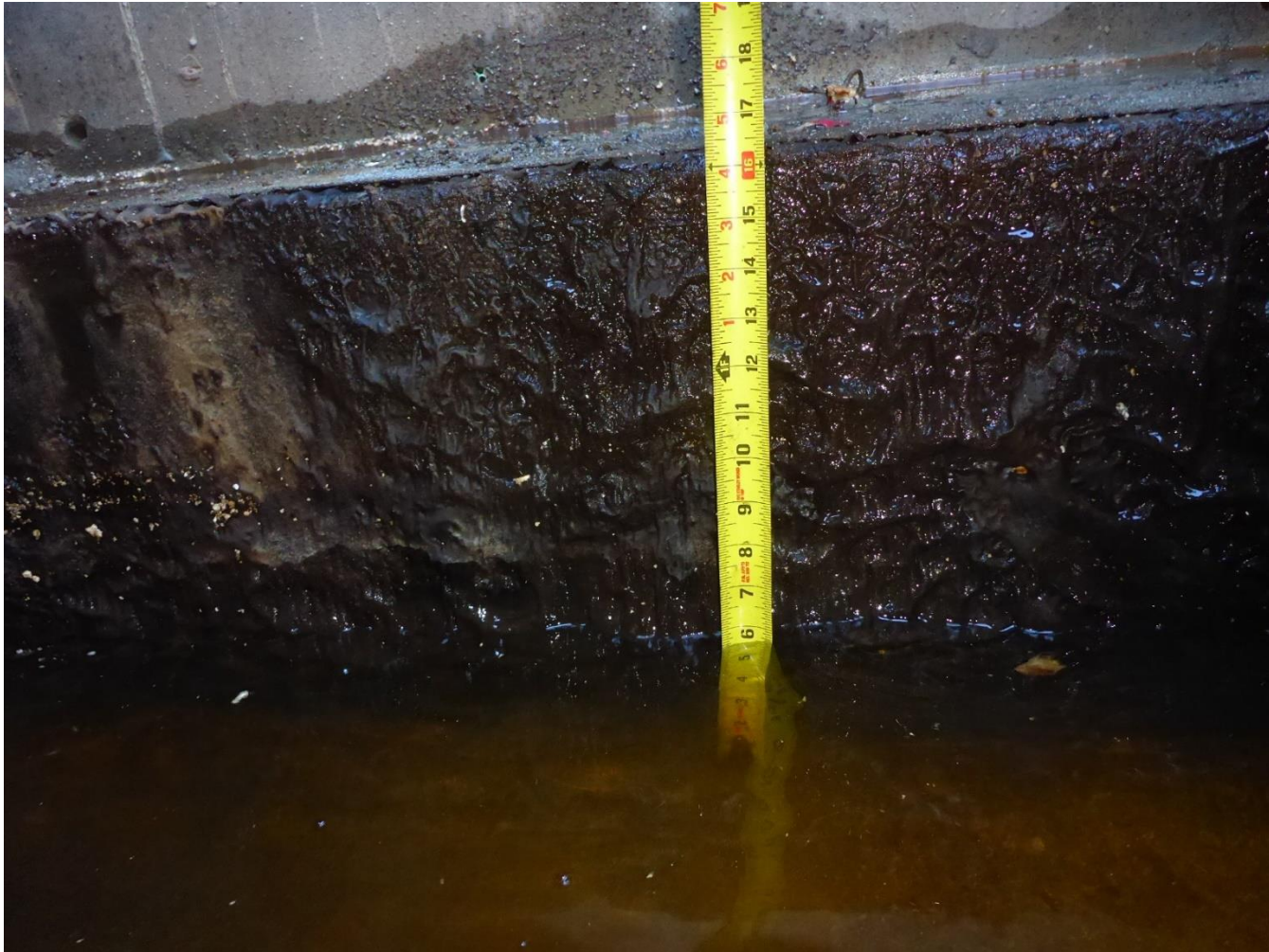


# Membrane Swelling Due To Ponding





# Membrane Swelling Vertical Condition



Stair riser, on a vertical condition, lack of drainage and standing water resulted in swelling



# Membrane Selection For Permeability

- Difference between ASTM C-836-00 Method A and B
- Wet cup versus dry cup method. Most manufacturers publish testing per dry cup method
- Semi-permeable membranes with dry cup of  $<0.03$  can have a wet cup permeability significantly higher
- Best to use a membrane with “no” permeability like asphalt, HRA, modified bitumen, PVC and similar roofing membranes
- Avoid semi-permeable membranes where long term exposure to standing water is possible



# Questions and Answers

## Thank You!

